

PRODUCT MIX

- Commercial hot-rolled steel
 - Hot-rolled steel for further drawing
 - Rolled steel of 300, 350, 400, 450 and 500 Strength Classes
 - Hot-rolled microalloyed steel with high yield strength for cold stamping as per EN 10149-2
 - Foreign equivalents of domestic steel grades
- Rolled products can be shipped in coils,
 - slitted and coiled, or as sheets.

HOT-ROLLED STEEL

Rolled product thickness	1.45–16.00 mm
Rolled product width	900–1,850 mm
Coil outer diameter	1,000–2,300 mm
Coil inner diameter	850 ± 10 mm
Weight of commercial coils	up to 36 t
Sheet length	2,500–12,000 mm
Weight of sheet bundles	up to 12 t
Rolled product width after slitting	100–1,850 mm
Inner diameter of coils after slitting	850 ± 10, 750 ± 10 mm

Depending on the product type, minimum dimensional tolerances are equivalent to $\frac{1}{2}$ or $\frac{2}{3}$ of EN 10051 (GOST 19903). Non-flatness of rolled sheets conforms to standard tolerances as per EN 10051 (GOST 19903).

Rolled products with other specified requirements, including for thickness/width ratio, are available upon request.

HR P&O STEEL

Rolled product thickness	1.45–4.5 mm
Rolled product width	900–1,850 mm
Coil outer diameter	1,250–2,250 mm
Weight of commercial coils	up to 36 t
Sheet length	2,500–12,000 mm
Weight of sheet bundles	up to 12 t
Rolled product width after slitting	100–1,500 mm
Inner diameter of coils after slitting	750 ± 10, 850 ± 10 mm

HRPO TEMPERED STEEL

Rolled product thickness	1.45–3.5 mm
Rolled product width	900–1,850 mm
Coil outer diameter	1,200–2,200 mm
Coil inner diameter	600 + 5 mm
Weight of commercial coils	up to 36 t
Sheet length	1,000–6,000 mm
Weight of sheet bundles	up to 10 t
Rolled product width after slitting	100–1,800 mm
Inner diameter of coils after slitting	600 ± 10 mm
Degree of strip reduction (depending on steel thickness)	1.4 ± 0.2% ÷ 2.7 ± 0.2%